

Catalyst Usage Chart

Deck/Resin Temp	29-35°C	21-28°C	13-20°C	6-12°C
Percentage Catalyst	1% Catalyst	2% Catalyst	3% Catalyst	4% Catalyst

Table of percentages in millimetres, per weight of resin used Catalyst usage chart

Amount Of Resin	Catalyst Usage			
1 Kilo	10ml	20ml	30ml	40ml
2 Kilo	20ml	40ml	60ml	80ml
3 Kilo	30ml	60ml	90ml	120ml
4 Kilo	40ml	80ml	120ml	160ml
5 Kilo	50ml	100ml	150ml	200ml
6 Kilo	60ml	120ml	180ml	240ml
7 Kilo	70ml	140ml	210ml	280ml
8 Kilo	80ml	160ml	240ml	320ml
9 Kilo	90ml	180ml	270ml	360ml
10 Kilo	100ml	200ml	300ml	400ml
11 Kilo	1100ml	220ml	330ml	440ml
12 Kilo	120ml	240ml	360ml	480ml
13 Kilo	130ml	260ml	390ml	520ml
14 Kilo	140ml	280ml	420ml	580ml
15 Kilo	150ml	300ml	450ml	600ml
16 Kilo	160ml	320ml	480ml	640ml
17 Kilo	170ml	340ml	510ml	680ml
18 Kilo	180ml	360ml	540ml	720ml
19 Kilo	190ml	380ml	570ml	760ml
20 Kilo	200ml	400ml	600ml	800ml